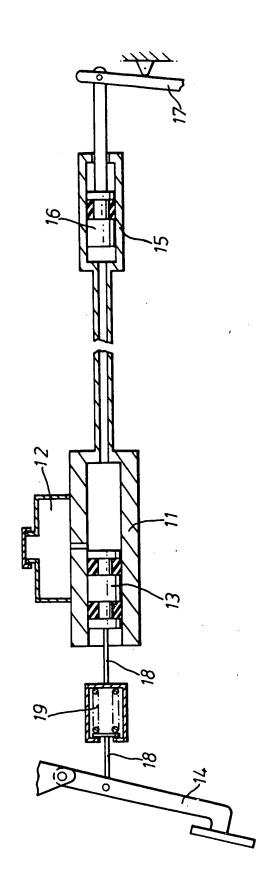
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## (54) Vibration attenuator

(57) An input pushrod for the hydraulic master cylinder of a motor vehicle clutch release system includes a resilient member in series to attenuate vibration transmitted from the vehicle clutch through the master cylinder to the driver's clutch operating pedal.



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## SPECIFICATION Vibration attenuator

This invention relates to attenuation of vibration transmitted through hydraulic liquid and 5 is particularly applicable to hydraulic clutch release systems for motor vehicles.

Such release systems are well known and usually comprise a hydraulic master cylinder actuable by a driver's clutch pedal and connected through a fluid pressure duct to a hydraulic slave cylinder. The slave cylinder mechanically operates the clutch release mechanism.

One problem with such systems is that, in use, vibration can be transmitted from the vehicle
15 clutch and through the release mechanism, the fluid pressure duct and the master cylinder to the driver's clutch pedal. The resulting audible noise and mechanical vibration can be objectionable to occupants of the motor vehicle.

The present invention seeks to provide a generally adaptable solution to the aforementioned problem. Though the invention may seem remarkably simple in concept, it is the culmination of considerable engineering effort to
 find an economical solution which is suitable for differing clutch installations.

According to the invention an input pushrod for a hydraulic master cylinder, said pushrod being capable of transmitting thrust loads from a driver's clutch pedal to the master cylinder, is provided with a resilient member in series so that, in use, vibration transmitted through the master cylinder is attenuated.

Preferably, the resilient member, which may be a coil spring or a rubber pad, exhibits a low hysteresis loss so that the transmitted vibration is absorbed within the resilient member.

Other features of the invention are included in the following description of a preferred

40 embodiment shown, by way of example only, on the accompanying drawing, in which is depicted a schematic illustration of a typical hydraulic clutch release system incorporating the invention.

A master cylinder 11, including the usual liquid 45 reservoir 12, has a piston 13 movable in response to a thrust on a driver's clutch pedal 14 to generate a hydraulic line pressure to a slave cylinder 15. Consequent movement of a slave cylinder piston 16 actuates the release lever 17 (50 a friction clutch (not shown).

The master cylinder input pushrod 18 incorporates in series a coiled compression spring 19.

The spring 19 acts, in use, to attenuate
55 vibration transmitted through the liquid column
from the release lever 17 to the clutch pedal 14.

The transmission of vibration to the clutch pedal 14 tends to be associated with high pedal loads. The coil spring may, therefore, be advantageously pre-stressed to act as a strut unt the critical pedal load is reached. Such an arrangement is important where little loss of clutch pedal travel, as the spring compresses under load, can be tolerated. The rate and pre-load of the spring may be readily altered to suit different clutch installations.

Under certain conditions of use the preload of the spring may be above the release load of the clutch.

## 70 CLAIMS

- An input pushrod for a hydraulic master cylinder, said pushrod being capable of transmitting thrust loads from a driver's clutch pedal to the master cylinder, is provided with a resilient member in series so that, in use, vibratio transmitted through the master cylinder is attenuated.
- A pushrod according to Claim 1, wherein th resilient member is a rubber pad exhibiting a low 80 hysteresis loss.
  - 3. A pushrod according to Claim 1, wherein th resilient member is pre-loaded.
- 4. A hydraulic master cylinder for a motor vehicle clutch release system wherein the maste cylinder has an input pushrod including resilient means in series so that, in use, vibration transmitted through the master cylinder to a driver's clutch pedal is attenuated.
- An input pushrod for a hydraulic master
   cylinder substantially as described herein and as illustrated by the accompanying drawing.